

Work Order ID 122500 - 2

\*122500\*

Page 1

Tuesday, July 22, 2014 8:38:20 AM

Item ID: D350-607-511

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 7/11/14 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 7/21/14 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 7-22-14

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D350-607-4	C
------------	---

DSI9699	A
---------	---

KSP

100	Document Control	0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-607-511 CHG005								

DAS  
08  
9-09

OCT 30 2014

140	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

\*140\*

Packaging	Memo	0.00							
-----------	------	------	--	--	--	--	--	--	--

Packaging

DAS  
28  
9-88

OCT 29 2014

4k

# Work Order ID 122500

Tuesday, July 22, 2014 8:38:20 AM

\*122500\*

Page 2

Item ID: D350-607-511 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Check Fits LH or RH  
 Start Date: 7/11/14 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 7/21/14 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00							
			DAS 06 9-09						OCT 30 2014
160 *160* Packaging Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP D350-607-511 Location: <u>PK15</u>	0.00  0.00							
			DAS 06 9-09						OCT 30 2014
170 *170* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							
									14/11/3 <i>[Signature]</i> mf 14-10-30

# Picklist Print

Tuesday, July 22, 2014 8:38:18 AM

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Work Order ID: 122500

\*122500\*

Parent Item: D350-607-511

\*D350-607-511\*

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Check Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP  
REV:B 13.12.30 PER REC ECN13-672 DD VERF:RQ IPP REV:C  
14.06.09 AS PER ECN14-572 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-7		Manufactured	No				Each	70.0000					
---------	--	--------------	----	--	--	--	------	---------	--	--	--	--	--

\*D3910-7\*

Crosstube Lug

\*\*

DAS  
06  
9-09

Location

Loc Qty

Loc Code

ST523

70

119742

10

120673

60

D3501-1

Manufactured No

140

Each

986.0000

8

32

\*D3501-1\*

Bushing

\*\*

DAS  
06  
9-09

Location

Loc Qty

Loc Code

ST046

986

117505

36

119012

252

119635

206

120509

240

121132

70

121654

120

121859

60

86913

2

DAS  
31  
9-89

DAS  
31  
9-89

SP14-10-30



# Picklist Print

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Page 2

Work Order ID: 122500

\*122500\*

Parent Item: D350-607-511

\*D350-607-511\*

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Check Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

D3910-3

Manufactured No

140 Each

124.0000

2 8

\*D3910-3\*

X-Tube Lug

\*\*

DAS  
26  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST522

124

106273

10

110324

66

111622

10

114443

32

117367

2

96229

4

4X  
4X

DAS  
31  
9-89

D3910-5

Manufactured No

140 Each

77.0000

1 4

\*D3910-5\*

Crosstube Lug

\*\*

DAS  
26  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST523

77

116261

6

117228

1

117637

68

121337

2

2 4X

DAS  
31  
9-89

D3984

Manufactured No

140 f

79.0000

2 8

\*D3984\*

Rubber Extrusion, X-Tube, Per Foot

\*\*

8X 123577

OCT 29 2014

cut 8 at 3" par.

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST413

79

103101

2

115196

77

DAS  
31  
9-89

DAS  
26  
9-89

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# Picklist Print

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Work Order ID: 122500

\*122500\*

Parent Item: D350-607-511

\*D350-607-511\*

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

D4148-041

Manufactured No

140

Each

1.0000

1

4

\*D4148-041\*

Fwd X-Tube Lug Ass'y

\*\*

Location

Loc Qty

Loc Code

ST539

1

116053

1

D4149-041

Manufactured No

140

Each

4.0000

1

4

\*D4149-041\*

Aft X-Tube Lug Ass'y

\*\*

Location

Loc Qty

Loc Code

ST539

4

109557

2

116063

2

D4775-041

Manufactured No

140

Each

6.0000

2

8

\*D4775-041\*

Strut Assembly

\*\*

Location

Loc Qty

Loc Code

ST266

6

111703

1

113807

1

116086

4

D4776-3

Manufactured No

140

Each

53.0000

2

8

\*D4776-3\*

Skidtube Clevis

\*\*

Location

Loc Qty

Loc Code

ST120

11

121498

11

ST134

42

115961

22

116908

20

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Work Order ID: 122500

**\*122500\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

AN4-14A

Purchased

No

140

Each

789.0000

20

80

DAS  
28  
9-89

**\*AN4-14A\***

Bolt

**\*\***

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

784

121349

4

122141

4

124221

32

M127044

1

M128769

500

M129384

43

M129732

200

DAS  
31  
9-89

DAS  
28  
9-89

DAS  
06  
9-89

AN4-42A

Purchased

No

140

Each

156.0000

4

16

**\*\***

**\*AN4-42A\***

Bolt

Location

Loc Qty

Loc Code

ST359

40

M125978

4

M128818

36

ST517

116

M128257

116

DAS  
31  
9-89

DAS  
06  
9-89

AN6-13A

Purchased

No

140

Each

49.0000

2

8

**\*\***

**\*AN6-13A\***

BOLT

Location

Loc Qty

Loc Code

Mezz

5

18106

5

ST334

44

m129384

44

DAS  
28  
9-89

DAS  
31  
9-89

DAS  
06  
9-89

2 x m120005  
6 x m13041p

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# Picklist Print

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Work Order ID: 122500

**\*122500\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

140

Each

4,497.000

24

96

**\*MS21042L4\***

Locknut

**\*\***

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

ST307

4497

126275

5

m126015

12

m126275

27

m127255

71

m127376

11

m127813

891

m128300

80

m128798

2400

m129472

1000

DAS  
31  
9-89

DAS  
06  
9-89

MS21042L6

Purchased

No

140

Each

321.0000

2

**\*MS21042L6\***

Nut

**\*\***

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

ST307

321

m127831

23

m128635

3

m129499

295

DAS  
31  
9-89

DAS  
06  
9-89

NAS1149F0432P

Purchased

No

140

Each

2,142.000

40

160

**\*NAS1149F0432P\***

WASHER

**\*\***

DAS  
26  
9-89

OCT 29 2014

## Location

## Loc Qty

## Loc Code

ST275

2142

125268

40

M126221

57

M127813

3

M128429

1286

M128591

6

M128995

750

DAS  
31  
9-89

DAS  
06  
9-89

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Work Order ID: 122500

**\*122500\***

Parent Item: D350-607-511

**\*D350-607-511\***

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 7/11/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149F0663P

Purchased

No

140

Each

294.0000

4

16

DAS  
28  
9-89

OCT 29 2014

**\*NAS1149F0663P\***

WASHER

\*\*

Location

Loc Qty

Loc Code

ST275

294

M126083

18

M128591

276

16x

DAS  
31  
9-89

DAS  
28  
9-89

Tuesday, July 22, 2014 8:38:19 AM

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# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-3 Rev.D,  
INSTALLATION INSTRUCTIONS D350-607-4 Rev. C AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6  
REF TCCA STC: SH94-14  
REF FAA STC: SR00213NY  
REF EASA STC: EASA.10016996  
REF BRAZILIAN STC: 2007S03-03/-04/-05/-06

## 1.0 PURPOSE

This service instruction provides parts and instructions to facilitate installation of forward Basket Strut for customers that have purchased: D350-607-501 Conversion Kit @ CHG 004, D350-607-511 Quick Release Basket Mounting Kit @ CHG 004, D350-607-541 @ CHG 006, D350-607-543 @ CHG 007, D350-607-545 @ CHG 006, D350-607-547 @ CHG 007 Heli-Utility-Baskets as well as the D350-607-431 Strut Retrofit Kit and the D350-607-641 Long Cargo Tube @ CHG 001.

## 2.0 PARTS LIST:

Modify the quantities for D3910-5 and add D3910-7 as follows:

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET @ CHG 007 OR LATER
	X					D350-607-543	HELI-UTILITY-BASKET @ CHG 008 OR LATER
		X				D350-607-545	HELI-UTILITY-BASKET @ CHG 007 OR LATER
			X			D350-607-547	HELI-UTILITY-BASKET @ CHG 005 OR LATER
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
					X	D350-607-501	CONVERSION KIT @ CHG 005 OR LATER
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG

(ADD)

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG

(ADD)

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
			X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
		1	1	D3910-5	X-TUBE LUG
		1	1	D3910-7	X-TUBE LUG

(ADD)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

A	NEW ISSUE	AJS	14.05.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9699	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LUG REPLACEMENT	NTS
DATE	14.05.16	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



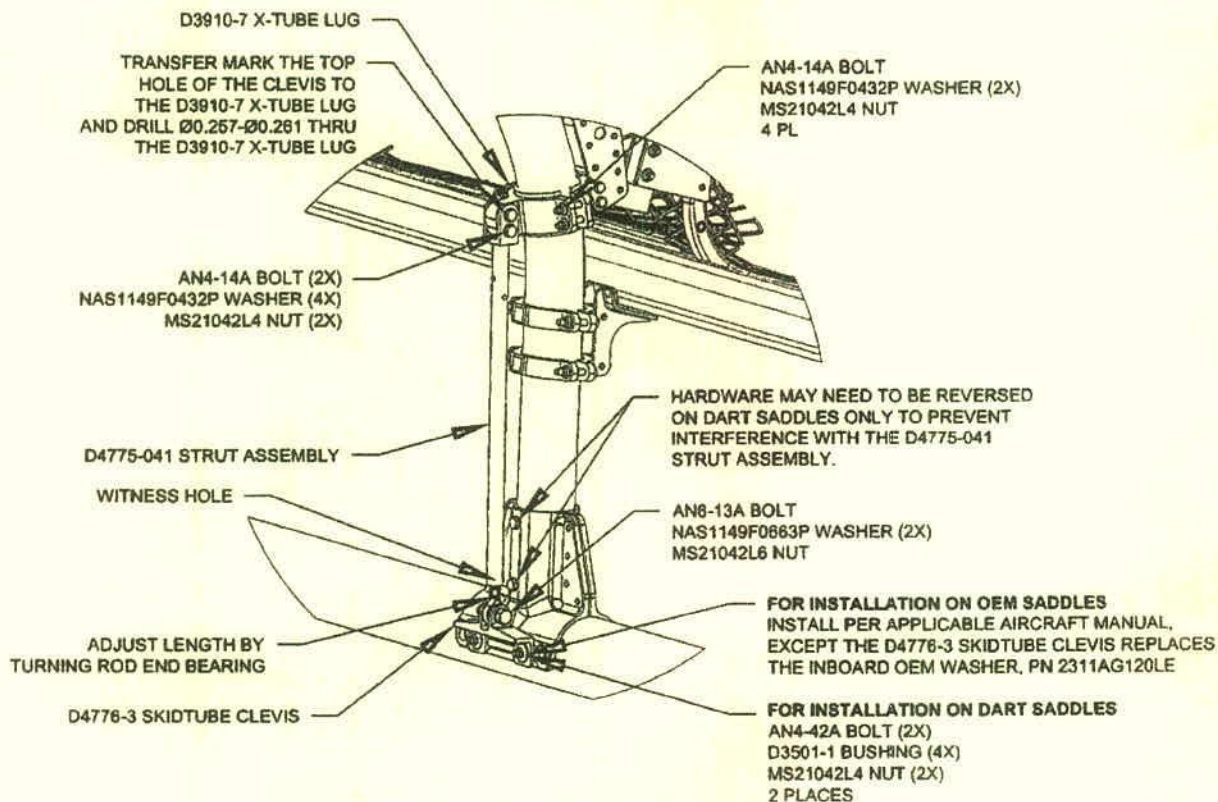
### 3.0 PROCEDURE:

Install the D350-607-501 Conversion Kit, D350-607-511 Quick Release Mounting Kit or D350-607-431 Strut retrofit kit per Installation Instructions D350-607-3 Rev. D or D350-607-4 Rev. C. While installing the Forward Strut perform the following:

3.1 Substitute the Forward Lower D3910-5 X-Tube Lug with the D3910-7 X-Tube Lug as shown in Figure 1.

3.2 Install the forward D4775-041 Strut Assembly. Transfer mark from the upper hole on the clevis of the D4775-041 Strut Assembly to the D3910-7 X-tube Lug and drill thru the lug  $\varnothing 0.257$ - $\varnothing 0.261$  as shown in Figure 1. Touch up chemical conversion coating per MIL-DTL-5541. Check the witness holes located at the bottom end of the D4775-041 Strut Assemblies to ensure that the thread from the rod end extends past the witness hole.  
**Torque MS21042L4/-4 nuts to 50-70 in-lbs (5.7-7.9 N-m). Torque MS21042L6/-6 nuts to 160-190 in-lbs (18.1-21.5 N-m).**

3.3 Complete the installation in accordance with Installation Instructions D350-607-3 Rev. D or D350-607-4 Rev. C.



**FIGURE 1: INSTALLATION OF D4775-041 FWD STRUT**

### 4.0 WEIGHT AND BALANCE:

There is no weight and balance change associated with this update.

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9699	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LUG REPLACEMENT	NTS
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REFERENCE ONLY

DART AEROSPACE LTD.

D350-607-4

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# 5.0 PARTS LIST



QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
4		24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
2				MS24665-151	COTTER PIN
20		40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

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Revision: C  
Date: 14.01.02



REFERENCE ONLY

65-0  
30  
SAD

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-3 Rev.D,  
INSTALLATION INSTRUCTIONS D350-607-4 Rev. C AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 6

REF TCCA STC: SH94-14

REF FAA STC: SR00213NY

REF EASA STC: EASA.10016996

REF BRAZILIAN STC: 2007S03-03/-04/-05/-06

## 1.0 PURPOSE

This service instruction provides parts and instructions to facilitate installation of forward Basket Strut for customers that have purchased: D350-607-501 Conversion Kit @ CHG 004, D350-607-511 Quick Release Basket Mounting Kit @ CHG 004, D350-607-541 @ CHG 006, D350-607-543 @ CHG 007, D350-607-545 @ CHG 006, D350-607-547 @ CHG 007 Heli-Utility-Baskets as well as the D350-607-431 Strut Retrofit Kit and the D350-607-641 Long Cargo Tube @ CHG 001.

## 2.0 PARTS LIST:

Modify the quantities for D3910-5 and add D3910-7 as follows:

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET @ CHG 007 OR LATER
	X					D350-607-543	HELI-UTILITY-BASKET @ CHG 008 OR LATER
		X				D350-607-545	HELI-UTILITY-BASKET @ CHG 007 OR LATER
			X			D350-607-547	HELI-UTILITY-BASKET @ CHG 005 OR LATER
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
					X	D350-607-501	CONVERSION KIT @ CHG 005 OR LATER
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG

(ADD)

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG

(ADD)

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT @ CHG 005 OR LATER
			X	D350-607-431	STRUT RETROFIT KIT @ CHG 005 OR LATER
		1	1	D3910-5	X-TUBE LUG
		1	1	D3910-7	X-TUBE LUG

(ADD)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 14.05.16  
CERT. NO.: SH94-14  
ISSUE NO.: 6

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DE APPR.		LUG REPLACEMENT	NTS
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